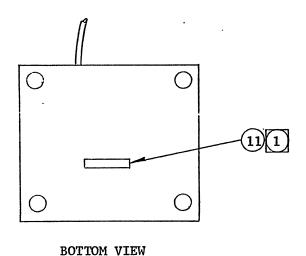
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	В	ADDED NOTE 6.	BN	8-18- 76	

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Dist. Code A Notes Unless Specified Drawn 7-10.75 Xerox Corporation These drawings and specifications, and El Segundo, California 7/10/75 Check the data contained therein, are the ex-1. Tolerances clusive property of Xerox Corporation .xx ±.030 Angular Appr. ALTO II and/or Rank Xerox, Ltd. issued in strict .xxx ±.010 ±1/20 confidence and shall not, without the Material 2. Break All Sharp Edges prior written permission of Xerox Corpo-ASSEMBLY, KEYSET .010 Approx. ration or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatso-3. Mach. Surfaces ever, except the manufacture of articles 4. All Dim. In Inches for Xerox Corporation or Rank Xerox, Ltd. Code Ident. Change Size Dwg. No. Model No Finish II OUTV Letter First Uso 18338 209962 B Heat Assay Lactilia 216362 Saulo Barret. Do Not talah Drawing Short 1 OF 5

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 ADHERE NAMEPLATE (ITEM 11) ON SURFACE INDICATED. TYPEWRITE PART NUMBER.
- CABLE (ITEM 7) MAY BE PURCHASED FROM W.L.GORE & ASSOCIATED, NEWARK, DELAWARE PART NUMBER RCN 2313 (10 COND. 30 GA, 7 STRAND, THIN WALL P.T.F.E. WITH .015 POLYURETHANE JACKET, O.D. .102, COLOR CODED WIRES).
- 3. TIE-OFF BLUE, WHITE, GRAY AND VIOLET WIRES AT BOTH ENDS OF CABLE.
- (4) MARK CHARACTERS .12 HIGH NEWS GOTHIC, COLOR: WHITE.
- 5 SHIM CABLE WITH TUBING, SHRINKABLE (ITEM 12) OR EQUIV TO FACILITATE CLAMPING.
- (6) MAY BE PURCHASED FROM CANNON ELECTRIC COMPANY, SANTA ANA, CALIFORNIA, VENDOR PART NUMBER.



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ASSEMBLY, KEYSET

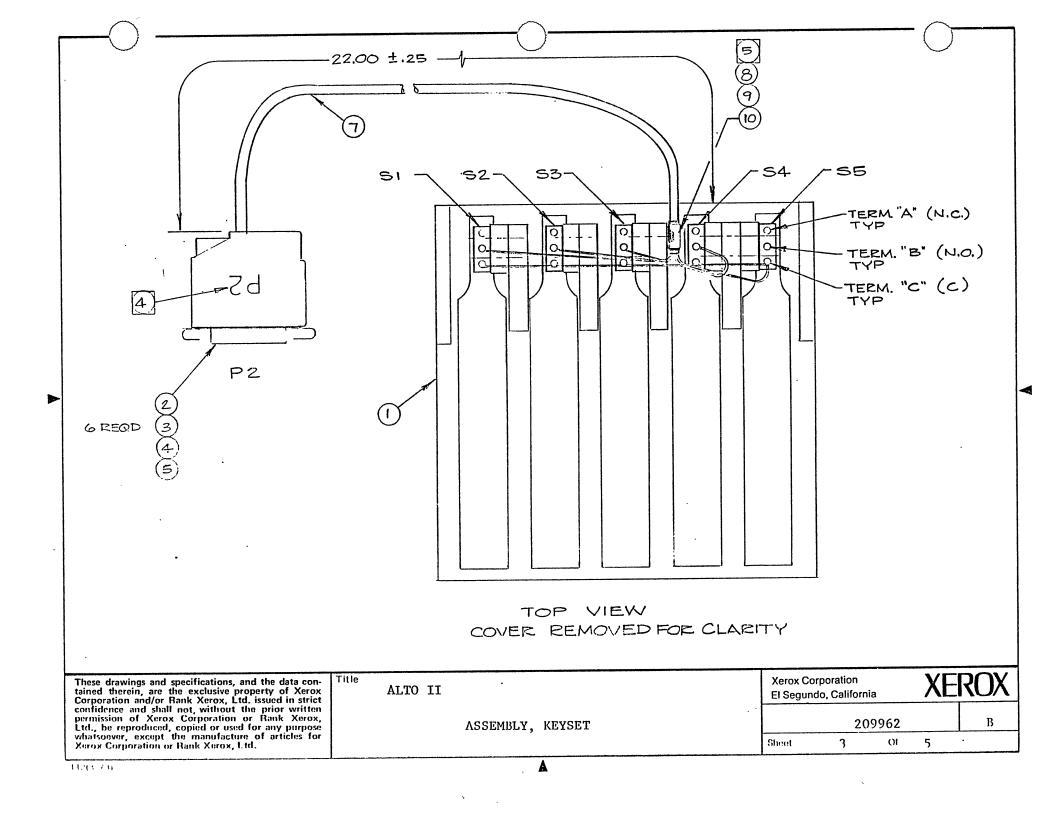
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El Segundo, California

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Sheet 2 Of 5





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ing N	Item No.	Drawing Title		Drawing No.	No. Req		Ren	narks	
Drawing No. 2099	1	Spec, Procurement - Keyset		209919	1				
_	2	Shell, Connector	,		1	P2	P/N 2D		[6]
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	4	Shell, Junction			1		N DE5121		
	5	Retainer, Sliding Lock	· · · · · · · · · · · · · · · · · · ·		1	P/N	N DE5122	4-1	(61
	6	Wire, Solid Bare		100042-026	A/R				
	7	Cable, 10 Cond. 30 GA			A/R				(2)
	8	Clamp, Cable-Nylon		100657-001	1				
	9	Screw, Pan Hd, Phillips		100012-204	1				
	10	Washer, Flat		100018-200	1				
	11	Namep1ate		114351	1				(1)
	12	Tubing, Shrinkable		100744-307	A/R				5
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1			S1 - C	S2 - C		6	BUS	COMMON		
2			S2 - C	S3 - C						
3			S3 - C	S4 - C						
4			S4 - C	S5 - C		6	BUS	COMMON		
5			S1 - B	P2 - 11	3	7	GREEN			
. 6			S2 - B	10		1	YELLOW			
7			· S3 - B	9			ORANGE			
8			S4 - B	8			RED			
9			S5 - B	7			BROWN			
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These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict	1. Tolerances .xx ±.030 Ang .xxx ±.010 ±	Angular Appr. Augulifi	hel 3/3/2	El Segundo, California ALTO II				
confidence and shall not, without the prior written permission of Xerox Corporation or Bank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.	irp Edge K. is			SPEC, PROCUREMENT-MOUSE	PROCURE MOUSE	MENT-		
Model No. ALTO II	Finish		Code Ident. 18338	Size Dwg. No.	209920			Change Letter A
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